

LETSIE MELVIN MPHAHLELE

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*PROFESSIONAL SUMMARY*

Qualified Artisan with extensive experience in industrial maintenance, specializing in seamer machine operation and adjustment. Adept at troubleshooting, repair, and preventive maintenance of metal packaging machinery. Skilled in technical drawing, machine component refurbishment, and working effectively in fast-paced production environments. Committed to teamwork, efficiency, and professional excellence.

*KEY SKILLS*

- *Seamer Machine Expertise: * First and second operation adjustment, seam integrity management (body hook, cover hook, seam length, seam height, lockdown pads, timing).
- *Mechanical Troubleshooting & Maintenance: * Responding to breakdowns involving double standard roller chains, V-belts, conveyor systems, centrifugal and piston pumps, pneumatics, and hydraulics.
- *Machine Component Refabrication: * Welding, drilling, workshop benchwork, and spray painting finished products.
- *Valve & Bearing Replacement: * Gate, diaphragm, butterfly valves, high/low-temperature gaskets, gland packings, self-aligned, thrust, and ball bearings.
- *Technical & Digital Competencies: * Microsoft Office (Word), technical drawing, forklift operation, and ability to work at heights and flexible hours.

*PROFESSIONAL EXPERIENCE*

*Artisan – Dursots (All Joy Products Production Plant) *

Tzaneen, South Africa | 2021 – Present

- Conduct preventive maintenance and repairs on *seamer machines*, ensuring optimal performance and minimal downtime.
- Perform adjustments on seamers, including *chain, rollers, chuck, springs, and lockdown pads*, maintaining precision and efficiency.
- Troubleshoot mechanical failures and ensure compliance with operational standards across production equipment.
- Maintain *M&S filler (C1-2637) and sanitary can double seam machines*, ensuring continuous operation and product integrity.
- Oversee lubrication schedules and technical maintenance protocols for critical production machinery.

Handcrafter & Sales Assistant – DHCS Solutions 2018 – 2022

- Designed and molded handmade covers, sourced materials, and conducted sales operations.

Sales Assistant & Driver – Freshwear and Infinetec 2019 – 2020

- Managed product deliveries and supported sales presentations.

*EDUCATION & CERTIFICATIONS*

- *Artisan Training: * Mectom Skills and Training Centre (2020 – 2022)

*National Certificates (N1-N3) in Fitting & Turning: * Tshwane South College, Pretoria (2018)

- *Matriculated: * Kgagatlou Secondary School, Limpopo (2015)

*REFERENCES*

Mikel Kabota – Engineering Maintenance Manager, Dursots | 061 808 2483

Lehutjo Leonardo – Project Manager, DHCS Solutions | 081 898 0399

Carol Mphahlele – Sales Agent, Infinetec | 079 972 3663